2 ft Frame Extension
Instructions
Quilt Frame Assembly Instructions

Table of Contents
Warranty ........................................................................................................................................... 2
Tools Needed ................................................................................................................................. 3
Hardware Components .................................................................................................................. 3
Box Components .......................................................................................................................... 4
Leveling Foot Attachment to Frame Legs .................................................................................... 5
Leg Height Adjustment .................................................................................................................. 5
Leg Height Adjustment Chart ......................................................................................................... 5
Table Assembly Extension ............................................................................................................ 6
Table Braces .................................................................................................................................. 7
12 ft Track Assembly .................................................................................................................... 8
12 ft Track Assembly Attachment .................................................................................................. 9
Geared 12 ft Rail Assembly ........................................................................................................... 10
Geared 12 ft Rail Assembly with Handwheel ................................................................................ 11
12 ft Rail Assembly Attachment ................................................................................................... 12
Completed 12 ft Frame Example View with 4th Rail Accessory ................................................... 12
Leveling Foot Adjustment ............................................................................................................ 13
Appendix A .................................................................................................................................... 14
Warranty

Warranty Information for your Launch Pad Quilting Frame

The Launch Pad Quilting Frame has a One-Year limited warranty on all parts. The Grace Company will repair or replace, at its discretion, any part with problems due to our manufacturing, or defects in materials. This warranty does not cover parts damaged through misuse, improper storage, improper assembly, loss, natural events, and willful destruction. Parts must be returned to the Grace Company, shipping prepaid, before we can repair or replace them. We will promptly return the repaired/replaced part at our expense if done within a year of the purchase date.
See Appendix for Part and Assembly Number References.

Tools Needed

1x 03-10741
1x 03-10167
1x 03-10166

Hardware Components

18x 03-10951
4x 03-10953
8x 03-10973
The Following 2 ft Extension Instruction is an addition to the main assembly instruction.
Leveling Foot Attachment to Frame Legs

1

Note: Adjust the Middle Leg height to the current frame set up.

Leg Height Adjustment

2 Middle

A

B
Table Assembly Extension

2  Note: There are parts needed from the main assembly.

A

B  Note: Align the front edges of the tables so they are flush.
Table Braces

3  Note: There are parts needed from the main assembly.

A

B
12 ft Track Assembly

4 Note: There are parts needed from the main assembly.

A 2x

B

C

D

*INS-LPEX01

03-10973

04-11039

04-11041

04-11167

04-11041

Note: There are parts needed from the main assembly.
12 ft Track Assembly Attachment

5 Note: Align the track flush to the edge of the table. There are parts needed from the main assembly.

*INS-LPEX01
6  2x

Geared 12 ft Rail Assembly

A

Note: If you have the 4th Rail Accessory, then assemble one more Geared 12 ft Rail Assembly.

B

Note: Leave the connector bolts attached to the coupler and unscrew the connector bolt inside the sleeve of the rail until tight.

C

D

10
Geared 12 ft Rail Assembly with Handwheel

Note: Leave the connector bolts attached to the coupler and unscrew the connector bolt inside the sleeve of the rail until tight.
12 ft Rail Assembly Attachment

Completed 12 ft Frame Example View with 4th Rail Accessory
Leveling Foot Adjustment

03-10743
## Appendix A

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Description</th>
<th>Part Number</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>03-10742</td>
<td>6mm Allen Wrench</td>
<td>03-10527</td>
<td>Leveling Foot</td>
</tr>
<tr>
<td>03-10741</td>
<td>5mm Allen Wrench</td>
<td>03-10726</td>
<td>M8 x 55mm SBHCS</td>
</tr>
<tr>
<td>03-10167</td>
<td>4mm Allen Wrench</td>
<td>03-11158</td>
<td>M8 Washer 25mm OD x 9mm ID x 1mm</td>
</tr>
<tr>
<td>03-10166</td>
<td>3mm Allen Wrench</td>
<td>03-10730</td>
<td>M8 Nyloc Nut</td>
</tr>
<tr>
<td>03-10743</td>
<td>Box End Wrench 10-13</td>
<td>03-11070</td>
<td>M6 Rail Coupler Bolt</td>
</tr>
<tr>
<td>03-10951</td>
<td>M8 x 16mm SBHCS</td>
<td>04-11166</td>
<td>Rail 38mm 2 ft</td>
</tr>
<tr>
<td>03-10953</td>
<td>M6 x 10mm Connector Bolt</td>
<td>04-11167</td>
<td>2 ft Track Support</td>
</tr>
<tr>
<td>03-10973</td>
<td>M6 x 10mm Set Screw</td>
<td>05-11168</td>
<td>Plastic Track 12 ft</td>
</tr>
<tr>
<td>04-11005</td>
<td>38mm Rail</td>
<td></td>
<td></td>
</tr>
<tr>
<td>04-11039</td>
<td>Track Support</td>
<td></td>
<td></td>
</tr>
<tr>
<td>04-11015</td>
<td>Middle Rear Table Brace</td>
<td></td>
<td></td>
</tr>
<tr>
<td>04-11016</td>
<td>Middle Front Table Brace</td>
<td></td>
<td></td>
</tr>
<tr>
<td>04-11041</td>
<td>Track Coupler</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Assembly Number</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>01-A100173</td>
<td>Middle Leg</td>
</tr>
<tr>
<td>01-A100175</td>
<td>Rail Coupler Assembly</td>
</tr>
<tr>
<td>01-A100176</td>
<td>Bottom Carriage Assembly</td>
</tr>
<tr>
<td>01-A100181</td>
<td>Rail End Non-Ratcheting</td>
</tr>
<tr>
<td>01-A100182</td>
<td>Rail End Ratcheting</td>
</tr>
<tr>
<td>01-A100183</td>
<td>Rail End Handwheel</td>
</tr>
<tr>
<td>01-A100188</td>
<td>2 ft Table Assembly</td>
</tr>
<tr>
<td>*INS-LP0001</td>
<td>Inner Leg Assembly</td>
</tr>
<tr>
<td>*INS-LPEX01</td>
<td>12 ft Track Assembly</td>
</tr>
<tr>
<td>*INS-LPEX02</td>
<td>12 ft Geared Rail Assembly</td>
</tr>
<tr>
<td>*INS-LPEX03</td>
<td>12 ft Geared Rail Assembly with Handwheel</td>
</tr>
</tbody>
</table>

* Are for instruction purposes only.