Continuum Frame

2 Foot Extension Assembly Instructions

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Parts List

Setup & Assembly

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Parts List | 2 Foot Extension

2 Foot Table (1)

Middle Leg (1)

2 Foot Rail (3)

Rail Coupler (3)

Center Leg Brace (2)

12 Foot Plastic Track (4)

Track Support Connector (2)

M6 x 6mm Set Screw (8)

M8x 16mm SBHCS (20)

3mm Allen Wrench (1)

4mm Allen Wrench (1)

5mm Allen Wrench (1)

Leader Cloth Set (1)
Setup and Assembly

Step 1 - Disassembly

Tools Needed:
3mm Allen Wrench
4mm Allen Wrench
5mm Allen Wrench

1-1 Remove all Rail Caps and set aside.

1-2 Remove all Rails and set aside.

1 Remove all Rail Caps and set aside.

1 Remove all Rails and set aside.
1-3 Remove Track and set aside.
**Note:** Repeat for the rear track.

1-4 Remove (8) Center Leg screws and set aside.
**Note:** Remove (4) screws from the front and the rear so table sections can be separated.
1-6 Separate the Table Sections.

1-7 Remove one side of each rail assembly.
Setup and Assembly

Step 2 - 2 Foot Table Installation

Parts Needed:
- 2 Foot Table
- M8 x 16mm SBHCS
- (8) from step 1-4

Tools Needed:
- 4mm Allen Wrench
- 5mm Allen Wrench

Tools Needed:

2-1 Remove Track Supports from 2 Foot Extension Table.

2-2 Position the 2 Foot Table.

2-3 Secure using the (8) screws from step 1-4. 
**Note:** Leave all bolts loose until step 4.
Setup and Assembly

Step 3 - Middle Leg and Table Installation

Parts Needed:

| Middle Leg (1) | M8 x 16mm SBHCS (8) |

Tools Needed:

- 4mm Allen Wrench
- 5mm Allen Wrench

3-1 Position the Table and Middle Leg.

**Note:** Adjust the height of the Middle Leg to match your existing setup.
Step 4 - Middle Leg Brace Assembly

Parts Needed:

- Middle Leg Brace (2)
- M8 x 16mm SBHCS (12)

3-2 Secure with (8) M8 x 16mm SBHCS.

4-1 Position Middle Leg Braces and secure with (12) M8 x 16mm SBHCS.

Note: Tighten all bolts at this time.
Setup and Assembly

Step 5 - Track Assembly

Parts Needed:

<table>
<thead>
<tr>
<th>2 Foot Track Support Extrusions (2)</th>
<th>M6 x 6mm Set Screw (8)</th>
</tr>
</thead>
<tbody>
<tr>
<td>12 Foot Plastic Track (4)</td>
<td>Track Support Coupler (2)</td>
</tr>
</tbody>
</table>

Tools Needed:
4mm Allen Wrench

5-1 Remove Plastic Track from your current configuration.

5-2 Remove one side of the Track Support from your current configuration.

5-3 Assemble Track Support Making sure there is no gap between the Track Support Extrusions.

Step 5 - Track Assembly

5-1 Remove Plastic Track from your current configuration.

5-2 Remove one side of the Track Support from your current configuration.

5-3 Assemble Track Support Making sure there is no gap between the Track Support Extrusions.
5-4 Install new 12 Foot Plastic Track.

**Note:** If you are adding the 2 Foot Extension to an 8 Foot Frame, you will need to cut the track with a saw. Do not bend the track to break it.
Setup and Assembly

Step 6 - Track Assembly Installation

Parts Needed:

<table>
<thead>
<tr>
<th>M6 x 10mm Connector Bolt (20)</th>
</tr>
</thead>
<tbody>
<tr>
<td>(16) from step 1-3</td>
</tr>
</tbody>
</table>

Tools Needed:

4mm Allen Wrench

6-1 Install front Track Assembly using (10) M6 x 10mm Connector Bolts.

Note: Repeat for rear Track Assembly. Align the Tracks as shown in the Continuum Frame Assembly Instructions.
Setup and Assembly

Step 7 - Rail Assembly

Parts Needed:

| 2 Foot Rail (3) | Rail Coupler (3) |

Tools Needed:

4mm Allen Wrench

7-1 Assembly Rails as shown.

**Note:** If your system includes the 4th rail and/or idler rail accessories repeat step 7-1 for those rails. Idler rail 2 foot extension and coupler included with the idler rail.
Setup and Assembly

Step 8 - Rail Installation

8-1 Install extended rail assemblies into position.
Note: Assembly shown with 4th rail and idler rail accessories.

Step 9 - Rail Cap Installation
Tools Needed:
3mm Allen Wrench

9-1 Install rail caps from step 1-1 on right and left sides.
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